

PRODUCT DATA SHEET

GRAFITACK AMD FILMS POLYMERIC FLOCK

REFERENCES FL80 to FL84

RELEASE 01.12.2020

GRAFITYP
makes you stick

DESCRIPTION

The Grafitack AMD (Automotive & Deco) Flock series with product references FL80 up to FL84 is a matt polymeric calendered PVC film with a flock effect. The film comes with a permanent adhesive.

COMPOSITION

FILM

655µm matt polymeric calendered PVC film with a flock effect.

ADHESIVE

Transparent permanent pressure-sensitive solvent-based acrylic adhesive.

RELEASE LINER

Siliconised white PE-coated paper - 130 g/m².

APPLICATION

Grafitack polymeric calendered flock films have been developed especially for decorative purposes and for wrapping flat and/or slightly curved surfaces. They can be used for indoor and outdoor applications.

→ INDOOR/OUTDOOR USE

PRODUCT ADVANTAGES

- The polymeric calendered flock films give your design a perfect velvet effect.

PRODUCT SPECIFICATIONS

Technical properties

RELATIVE HUMIDITY

50 ± 5%

TEMPERATURE

23 ± 2°C

1	Thickness film (1) Thickness film + adhesive + release liner	(1) Average
2	Elongation at break (production length) (2) Elongation at break (cross)	(2) Maximum
3	Dimensional stability (3)	(3) Average
4	Adhesion strength after 20 minutes (4) Adhesion strength after 24 hours	(4) Average
5	Quickstick (5)	(5) Central-European conditions
6	Max. outdoor life span (unprinted) (6)	
7	Temperature range during application Temperature range at use	
8	Flammability If applied on aluminium, glass, steel = self-extinguishing	

TEST METHOD	RESULT
Din53370	655µm 800µm
Din53455	> 150% > 150%
Finat 14	< 0,5mm
Finat 1	9 N/25mm 16 N/25mm
Finat 9	11 N
-	FL80: 10 years Other colours: 6 months
-	+5°C up to +40°C -25°C up to +80°C

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STORAGE INSTRUCTIONS

All Grafitack materials always have to be stored in their original packing and with the original protection flanges (preferably vertically).

In order to avoid any loss of quality, the Grafitack materials should be stored in suitable conditions, i.e. at a temperature between 10/20°C and a relative humidity of 50%. Under these conditions Grafitack materials can be stored for a period of two years.

COLOUR OF THE FILM

As the colour of the film can differ slightly for each production run, we advise you not to use films with different batch numbers in one single and critical job. The number to be taken into consideration for this purpose consists of the first 5 numbers of the 7-digit batch number.

IMPORTANT

The information mentioned in this product data sheet is based upon tests that were executed by Grafityp, and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is given only for your information, and does not give any guarantee. It is up to the end user to decide whether or not the product is suited for his particular application.

The expected outdoor life span refers to outdoor use under Central European conditions and to vertical application. Non-vertical application can reduce the life span up to 50%. The expected life span of our films is based upon professional application on a dry, degreased and suitable background. Tropical conditions, or the use near chemical emission, may have a detrimental effect on the life span.

The life span can also differ, depending on the colour (due to the pigmentation).

More information on this in our warranty certificates.

Grafitack films must only be applied to undamaged, original paintwork. Grafityp cannot be held responsible for any damage during application or removal, if the material is used on non-original or aftermarket paintwork.

Subject to modifications.

APPLICATION

When applying flock films, it is important that the right techniques are used for heating the material. More "tips & tricks" on the application of the Grafitack flock films can be found on our website (www.grafityp.com → Downloads → Manuals).

REMOVAL

In order to remove the film again, it should be heated thoroughly in order to prevent adhesive transfer.